



## DIE CASTING LUBRICANTS

For Non-ferrous metals: Zinc, Copper, Aluminum, Magnesium, Lead and Tin-based alloys

PRODUCT	Lubricant	Viscosity (CPs at 25°C)	Particle size Microns	Specific Gravity (gms/cc)	Diluent	Flash Point°C	Application	Pkg (kgs)
LUBRICOTE-X 27	Graphite	1300 -1500	35 - 40	0.96-1.10	Oil	220 min.	Plunger lubrication for cold chamber high pressure die casting of Aluminium. Apply by Dip or Swab	25
LUBRICOTE-X 54	Graphite	1500 -1800	30 - 35	1.05	Mineral	220	Plunger lubrication for cold chamber high pressure die casting of Aluminium. Apply by Dip or Swab	25