



UPSETTING

WATER BASE							
PRODUCT	Specific Gravity (gms/cc)	Lubricant	Particle size Microns	Viscosity (CPS at 25°C)	Diluent	Application	Packing (Kgs)
LUBRICOTE -Z 12	1.15-1.20	Graphite	10-15	Creamy Paste	Water	Hot closed die forging / upsetting. Apply with proper spray system	200
LUBRICOTE -Z 29	1.15-1.20	Graphite	3 - 5	Paste	Water	Closed die hot forging of intricate and high quality precision forgings. Apply with proper spray system	200
LUBRICOTE -Z 31	1.04-1.10	Graphite	15-20	Paste	Water	General forging lubricant for steel & alloys. Apply with proper spray system	200