



WELDING ELECTRODES

For coatings in stick electrodes of continuous arc welding fluxes.

GRADE	Carbon content min (%)	Oxidation resistance	Bulk Density (g/100cc)	Particle size distribution
B-S-1	99.5		0.23-0.26	-240#
B-4-1	98.5	52.32	0.31-0.33	-200 +325# : 15%
B-8-2	98.0	99.90	0.32-0.33	-200#
B-12-3	98.0	95.90	0.31-0.33	+200# : Nil -200 +325# : 15% -325 Mesh: balance
B-0-P	97.0	75.70	0.36-0.39	+80# : Nil -80+100# : 5% max. -100+200# : Balance -200# : 70 - 80%
A-12-3	97.0	99.37	0.22-0.25	-250#
A-0-7	97.0	94.70	0.31-0.33	-200#
C-12-11	96.0 min.	54.28	0.23-0.25	+240# : Nil
C6-12-S	93.0	9.84	0.52	+20# : Nil -20 +50# : Balance -50 + 100# : 30-80% -100# : 10% max.
D-0-4	90.0	71.28	0.23	-325# : 97% min.
A-0-5	87.0 and 97.5	27.54	0.31-0.33	-200#
S-12-3	98.0	84.20	0.25	+240# : Nil

